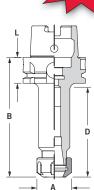
## HSK63A & Straight Shank ER16 Collet Chucks (Balanced to G2.5@18,000 RPM)





- Increased flexibility for milling, drilling, and reaming
- Flush precision collet nut, grips tool close to cutting edge for accuracy and rigidity
- Concentric to .0002" TIR puts tool precisely on spindle center line
- · Wide range collets reduce collet and toolholder inventories
- Through spindle coolant standard
- ER16 Collets found on pages 602-603.



HSK63A ER16 Collet Chucks							
Capacity	Taper	Α	Gage Length (B)	D	L	Max. Nosepiece Torque	Part #
.020393	HSK63A	1.26	2.50	1.30	1.02	24 ft lbs	RHSK63AER16250
.020393	HSK63A	1.26	4.50	2.00	1.02	24 ft lbs	RHSK63AER16450
.020393	HSK63A	1.26	6.50	3.00	1.02	24 ft lbs	RHSK63AER16650

ER16 Straight Shank Collet Extension						
Α	В	D	L	Photo	Dimensions	Part #
1.259	7.0	.750	5.9		A A	<u>RSSER16700</u>

ER16 Parts & Accessories				
Description	Photo	Dimensions	Part #	
ER16 Replacement Nosepiece	0	1.259	RER16NPA	
ER16 Collet Wrench <sup>†</sup>	X	2.14	RER16W	
ER16 Stop Screw		Trethane Seal	RER16SS	
ER16 Stop Screw Coolant Thru		L.H. Coolant Threads Passage (796-20)	RER16SSC	

†Required for assembly.

HSK63A Coolant Accessories				
HSK63A Coolant Tube	HSK63A Coolant Tube Plug	HSK63A Coolant Tube Wrench		
1				
RHSK63ACT	RHSK63AHP	RHSK63ATW		